

Technical Data Sheet

MATERIAL PROPERTIES*: Gylon[®]3510

Colour: Off White

Composition: PTFE with barium sulphate Fluid Services: Strong caustics, moderate

acids, chlorine, gases, water, steam, cryogenics, hydrocarbons and

aluminium fluoride

Temperature¹, $\mathfrak{F}(\mathfrak{C})$

Minimum: -450 (-268) Maximum: +500 (+260) Pressure¹, Maximum, psig (bar): 1200 (83)

 $P \times T \text{ (max.)} 1$, psig $\times \mathbb{F} \text{ (bar } \times \mathbb{C})$:

1/32 and 1/16": 350,000 (12,000) 1/8" 250,000 (8,600)

Flammability: Will Not Support Flame

Bacterial Growth: Will Not Support

Meets Specifications: ABS (American Bureau of Shipping), FDA (Food and Drug

Administration) 21 CFR 177.1550



ASTM F36 Compressibility, average, %: 4-10
ASTM F36 Recovery, %: 40
ASTM F38 Creep Relaxation, %: 11

ASTM D1708 Tensile, Across Grain, psi (N/mm²): 2000 (13.8)

ASTM D792 Specific Gravity: 2.80
ASTM D1708 Modulus @ 100% Elongation, psi (N/mm²): 1400 (9.6)

ASTM F433 Thermal Conductivity (K), W/m°K (Btu.·in./hr.·ft.²·°F): 0.29-0.38 (2.00-2.65)

SEALING CHARACTERISTICS*

	ASTM F37B - Fuel A	DIN 3535 – Nitrogen
Gasket Load, psi (N/mm2):	1000 (7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	580 (40)
Leakage	0.04 ml/hr.	<0.015 cc/min

Notes: * This is a general guide and should not be the sole means of selecting or rejecting this material. This data sheet covers basic information, for more comprehensive information, please contact us. ASTM test results in accordance with ASTM F-104; properties 1 Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum PxT, consult us. Minimum temperature rating is conservative. ² Indicates that the current arced around and not through the gasket. Dielectric strength will be higher than published.





Care should be taken in selecting the most suitable quality for each application. Advice is available, but final responsibility remains with the customer.

Web: www.epdm.co.uk
E-Mail: Sales@epdm.co.uk

Contact

Telephone: +44 (0)1625 573971 FAX: +44(0)1625 573250 PTM Ltd

Units AG2/3 Clarence Mill Clarence Road, Bollington Macclesfield, Cheshire SK10 5JZ United Kingdom