

Technical Data Sheet

Gylon®3545 **MATERIAL PROPERTIES*:**

Colour: White

Composition: Microcellular PTFE Fluid Services: Strong caustics, strong

acids, chlorine, hydrocarbons.

cryogenics, glass lined equipment and low bolt

load applications²

Temperature¹, \mathcal{F} (\mathcal{C})

Minimum: -450 (-268) Maximum: +500 (+260) Pressure¹, Maximum, psig (bar): 1200 (83)

 $P \times T \text{ (max.)} 1$, psig $\times \mathbb{F} \text{ (bar } \times \mathbb{C})$:

1/32 and 1/16": 350,000 (12,000) 1/8" 250,000 (8,600)

Flammability: Will Not Support Flame **Bacterial Growth:** Will Not Support

Meets Specifications: ABS (American Bureau of Shipping), FDA (Food and Drug

Administration) 21 CFR 177.1550



ASTM F36 Compressibility, average, %: 60-70 ASTM F36 Recovery, %: 15 ASTM F38 Creep Relaxation, %: 15

SEALING CHARACTERISTICS*

	ASTM F37B – Fuel A	DIN 3535 – Nitrogen
Gasket Load, psi (N/mm2):	1000 (7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	580 (40)
Leakage	0.25 ml/hr.	<0.015 cc/min

Notes: * This is a general guide and should not be the sole means of selecting or rejecting this material. This data sheet covers basic information, for more comprehensive information, please contact us. ASTM test results in accordance with ASTM F-104; properties ¹ Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum PxT, consult us. Minimum temperature rating is conservative. ² For flat face flanges, a minimum compressive stress of 1500psi (103N/mm2)is recommended on the contacted gasket area for 150psig (10.4bar) liquid service. Consult with the flange manufacturer to confirm that adequate compressive stress is available.



Care should be taken in selecting the most suitable quality for each application. Advice is available, but final responsibility remains with the customer.

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