

JIS (Japanese Industrial) Gasket Sizes			JIS-5K			
Nominal size	Gasket inside diameter	IBC gasket outside diameter	Full face gasket			
			Outside diameter	Holes		Bolt circle diameter
				No.	Diameter	
DN	mm	mm	mm		mm	mm
10	17.8	45	75	4	12	55
15	22.2	50	80	4	12	60
20	27.7	55	85	4	12	65
25	34.5	65	95	4	12	75
32	43.2	78	115	4	15	90
40	49.1	83	120	4	15	95
50	61.1	93	130	4	15	105
65	77.1	118	155	4	15	130
80	90.0	129	180	4	19	145
90	102.6	139	190	4	19	155
100	115.4	149	200	8	19	165
125	141.2	184	235	8	19	200
150	166.6	214	265	8	19	230
175	192.1	240	300	8	23	260
200	218.0	260	320	8	23	280
225	243.7	285	345	12	23	305
250	269.5	325	385	12	23	345
300	310.0	370	430	12	23	390
350	358.1	413	480	12	25	435
400	409.0	473	540	16	25	495
450	460.0	533	605	16	25	555
500	511.0	583	655	20	25	605
550	562.0	641	720	20	27	665
600	613.0	691	770	20	27	715
650	664.0	746	825	24	27	770
700	715.0	796	875	24	27	820
750	766.0	850	945	24	33	880
800	817.0	900	995	24	33	930
850	868.0	950	1045	24	33	980
900	919.0	1000	1095	24	33	1030
1000	1021.0	1100	1195	28	33	1130

All sizes stated are in good faith and have been checked, but final responsibility lies with the customer.

JIS (Japanese Industrial) Gasket Sizes			JIS-10K			
Nominal size	Gasket inside diameter	IBC gasket outside diameter	Full face gasket			
			Outside diameter	Holes		Bolt circle diameter
				No.	Diameter	
DN	mm	mm	mm		mm	mm
10	18	53	90	4	15	65
15	22	58	95	4	15	70
20	28	63	100	4	15	75
25	35	74	125	4	19	90
32	43	84	135	4	19	100
40	49	89	140	4	19	105
50	61	104	155	4	19	120
65	77	124	175	4	19	140
80	90	134	185	8	19	150
90	103	144	195	8	19	160
100	115	159	210	8	19	175
125	141	190	250	8	23	210
150	167	220	280	8	23	240
175	192	245	305	12	23	265
200	218	270	330	12	23	290
225	244	290	350	12	23	310
250	270	333	400	12	25	355
300	321	378	445	16	25	400
350	359	423	490	16	25	443
400	410	486	560	16	27	510
450	460	541	620	20	27	565
500	513	596	675	20	27	620
550	564	650	745	20	33	680
600	615	700	795	24	33	730
650	667	750	845	24	33	780
700	718	810	905	24	33	840
750	770	870	970	24	33	900
800	820	920	1020	28	33	950
850	872	970	1070	28	33	1000
900	923	1020	1120	28	33	1050
1000	1025	1124	1235	28	39	1160

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JIS (Japanese Industrial) Gasket Sizes			JIS-16K			
Nominal size	Gasket inside diameter	IBC gasket outside diameter	Full face gasket			
			Outside diameter	Holes		Bolt circle diameter
				No.	Diameter	
DN	mm	mm	mm		mm	mm
10	18	53	90	4	15	65
15	22	58	95	4	15	70
20	28	63	100	4	15	75
25	35	74	125	4	19	90
32	43	84	135	4	19	100
40	49	89	140	4	19	105
50	61	104	155	8	19	120
65	77	124	175	8	19	140
80	90	140	200	8	23	160
90	102	150	210	8	23	170
100	115	165	225	8	23	185
125	141	203	270	8	25	225
150	167	238	305	12	25	260
175	–	–	–	–	–	–
200	218	283	350	12	25	305
225	–	–	–	–	–	–
250	270	356	430	12	27	380
300	321	406	480	16	27	430
350	359	450	540	16	33	480
400	410	510	605	16	33	540
450	460	575	675	20	33	605
500	513	630	730	20	33	660
550	564	684	795	20	39	720
600	615	734	845	24	39	770

All sizes stated are in good faith and have been checked, but final responsibility lies with the customer.



JIS (Japanese Industrial) Gasket Sizes			JIS-20K			
Nominal size	Gasket inside diameter	IBC gasket outside diameter	Full face gasket			
			Outside diameter	Holes		Bolt circle diameter
				No.	Diameter	
DN	mm	mm	mm		mm	mm
10	18	53	90	4	15	65
15	22	58	95	4	15	70
20	28	63	100	4	15	75
25	35	74	125	4	19	90
32	43	84	135	4	19	100
40	49	89	140	4	19	105
50	61	104	155	8	19	120
65	77	124	175	8	19	140
80	90	140	200	8	23	160
90	103	150	210	8	23	170
100	115	165	225	8	23	185
125	141	203	270	8	25	225
150	167	238	305	12	25	260
175	–	–	–	–	–	–
200	218	283	350	12	25	305
225	–	–	–	–	–	–
250	270	356	430	12	27	380
300	310	406	480	16	27	430
350	358	450	540	16	33	480
400	409	510	605	16	33	540
450	460	575	675	20	33	605
500	511	630	730	20	33	660
550	562	684	795	20	39	720
600	613	734	845	24	39	770

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